



Hebei Qiusuo Wire Mesh Products Co., Ltd.

Perfect for Separating, Grading & Sorting Operations

CRIMPED MESH MINING SCREEN

Product Selection & Specification Guide

Crimped Woven Mesh

Self-cleanina Screer



About Qiusuo

Hebei Qiusuo Wire Mesh Products Co., Ltd. is located in Anping, Hebei, China, starting out as a professional factory since from 1998. As a quality metal wire mesh products & perforated metal manufacture and exporter, we have our own Quality Inspection Department, Wire Drawing Workshop, Welding Workshop, Mesh Weaving Workshop, Punching Workshop, 12 senior technicians and 60 experienced workers to guarantee our products manufactured passing rate reach to 98%. As a result of our high-quality products and outstanding customer service, we have gained a global sales network reaching to the USA, Middle-East, Europe, Africa, etc.

Crimped mesh mining screen is widely used in quarrying, coal mining and road construction fields. We not only produce best crimped mesh mining screens, but also customize products upon request. Just tell us what you need, our professional workers will make out tailor-made solution for you.







Mining screen production workshop

Mining screen quality control

Mining screen inventory





Crimped mesh mining screen for coal processing



Crimped mesh mining screen for gravel processing

Crimped mesh mining screen, also known as vibrating screen mesh, quarry screen and crusher screen, is one of the most important and versatile parts of screening machines in mining industry, which separates a mix of particles into two or more groups depending on size and is widely used in a variety of sizing, grading, scalping, dewatering, wet screening and washing applications.

In its simplest form, the mining screen is a surface having many apertures, or openings, usually with uniform dimensions. Particles presented to that surface will either pass through or be retained, according to whether the particles are smaller or larger than the governing dimensions of the aperture. The efficiency of screening is determined by the degree of perfection of separation of the material into size fractions above or below the aperture size.

There are numerous different types of mining screens available. Our products are fully customizable to fit most applications, including capacity requirements. We adopt high-strength stainless steel to provide high abrasion, corrosion and clogging resistance in the harshest conditions.



◆ MATERIALS & PARAMETERS

Our materials are carbon steel, stainless steel, 65Mn and galvanized steel. The technical parameters of our main material carbon steel and stainless steel are listed as below.

Technical Parameters of Carbon Steel Wire

Grade	Chemical Composition (%)				
Glade	С	Si	Mn		
45	0.42-0.50				
50	0.47-0.55				
55	0.52-0.60	0.17-0.37	0.50-0.80		
60	0.57-0.65				
65	0.62-0.70				
70	0.67-0.75				
65Mn	0.62-0.70		0.90-1.20		
72A	0.15-0.75	0.15-0.75	0.30-0.60		

Technical Parameters of Stainless Steel Wire

Grade	Chemical Composition (%)				
Gidde	С	Ni	Mn	Cr	
304	≤0.08	8.0-10.5	≤2.0	18.0-20.0	
321	≤0.08	9.0-12.0	≤2.0	17.0–19.0	
316	≤0.08	10.0-14.0	≤2.0	16.0-18.0	
2205	≤0.03	4.5-6.5	≤2.0	21.0-23.0	
2207	≤0.03	6-8	≤1.2	24.0-26.0	



+ BENEFITS

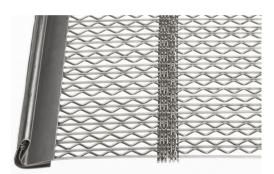
- High strength and large load capacity
- Capable of withstanding a high level of vibration
- Long service life
- High-efficiency separation and classification



+ CATEGORY



Crimped Woven Mesh



Self-Cleaning Screen



Mining screen for dry screening



Mining screen for wet screening



Crimped Woven Mesh



Crimped Woven Mesh is one of the most widely used mining screens in the aggregate and mining industries for primary sieving and sorting. It is usually made of carbon steel, stainless steel, 65Mn and galvanized steel and manufactured in different geometries with different weaving styles. Typically, the screen mesh has high mechanical strength, precise screening capability and large carrying capacity. In addition, it can withstand high abrasion, tension and impact.

- Carbon steel, stainless steel, 65Mn and galvanized steel are available
- Square and slot wire meshes are available
- Flat top screens, double crimp screens and lock crimp screens are available
- Special discount for large orders and various promotion campaigns



ADVANTAGES

- High mechanical strength, large carrying capability
- High abrasion and chemical corrosion resistance
- Excellent vibration and impact resistance
- Large screening area
- A long service life

+ CATEGORY

According to the different geometric patterns we offer, our woven wire mesh can be divided into two categories as shown below.



Square wire mesh



Slot wire mesh



Square Wire Mesh

Square Wire Mesh is one of the most commonly used mining screens in mining, mineral processing, quarrying and aggregating industries. Typically, it is made of wires of the same diameter that are crimped to form precise square openings and achieve maximum rigidity. Its high tensile strength, excellent vibration resistance and long service life make it a perfect choice for obtaining accurate screening results and services at best price.

- Carbon steel, stainless steel, 65Mn and galvanized steel are available
- Flat top screens, double crimp screens and lock crimp screens are available
- Excellent wear resistance and long service life
- Special discount for large orders and a wide range of promotion campaigns

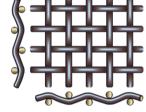




+ WEAVING TYPES

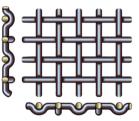
• Double crimp wire mesh

It is manufactured with pre-crimped wires to obtain precise screening apertures and achieve maximum rigidity. Generally, it works well in conditions where materials are not sticky or materials with a small tendency to peg or wedge.



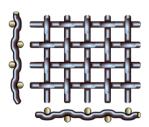
• Flat Top Wire Mesh

It is manufactured with wires crimped on one side only to create a flat surface, thus enhancing its durability and allowing bigger apertures with high precision. It is generally used for coarse mineral screening.



• Lock Crimp Wire Mesh

It is manufactured with wires that are pre-crimped at their point of intersection, so that the wires are locked securely in space. Typically, it is specifically employed for shifting out very coarse particles.





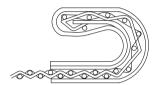


Plain hooked edge





End tension reinforced shroud edge

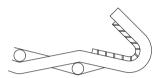




Reinforced shroud edge



Inside reinforced formed edge

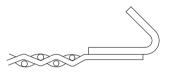




Double folded reinforced shroud edge



Welded bent plate edge



+ SPECIFICATION

Width: up to 2 m or upon request. Length: 30 m or upon request.

		Light Duty			Medium Duty	/		Heavy Duty	
Aperture	Wire Diameter	Weight	Open Area	Wire Diameter	Weight	Open Area	Wire Diameter	Weight	Open Area
mm	mm	kg/m²		mm	kg/m²	%	mm	kg/m²	%
2.0	-	-	-	-	-	-	1.37	7.1	35
3.2	-	-	-	2.00	9.9	37	2.50	14.1	31
4.0	2.00	8.50	44	2.50	12.2	38	3.05	16.8	32
5.0	2.00	7.80	51	2.50	16.6	44	3.05	14.7	38
5.6	2.50	9.80	48	3.05	13.7	41	4.00	21.2	34
6.4	2.50	8.89	51	3.05	12.6	46	4.00	19.6	38
6.8	2.50	9.00	51	3.05	10.0	44	4.00	19.7	37
7.1	2.50	8.80	55	3.05	11.9	48	4.00	18.3	41
8.0	2.50	10.80	54	4.00	16.9	44	5.00	24.4	38
9.0	3.05	9.80	55	4.00	15.6	48	5.00	22.7	44
10.0	3.05	9.10	58	4.00	14.5	51	5.00	21.2	44
11.2	3.05	10.40	54	5.00	19.6	48	5.60	28.6	44
12.5	4.00	12.30	57	5.00	18.1	51	5.60	20.0	47
14.0	4.00	16.70	54	5.00	20.0	51	6.80	24.6	48
16.0	5.00	15.10	58	5.60	19.5	56	6.80	22.6	51
18.0	5.00	14.50	58	6.80	20.7	55	7.10	25.0	51
20.0	5.60	14.00	61	6.80	19.2	58	7.10	24.0	54
22.0	5.60	17.60	61	7.10	21.5	57	8.00	26.7	54
25.0	6.80	16.10	64	7.10	20.1	60	8.00	24.6	57
28.0	7.00	14.70	63	8.00	19.0	61	9.00	27.8	57
32.0	8.00	20.60	64	9.00	26.0	60	10.00	30.4	58
38.0	8.00	18.70	67	9.00	28.1	64	10.00	27.9	61
40.0	9.00	21.00	67	10.00	25.4	64	11.20	31.1	61
45.0	9.00	19.50	69	10.00	23.4	67	11.20	28.4	64
50.0	10.00	23.20	69	11.20	26.0	67	12.50	31.8	64
56.0	10.00	19.20	72	11.20	28.7	69	12.50	29.0	67
63.0	10.00	17.40	75	11.20	24.5	72	12.50	25.1	70
76.2	10.00	14.80	78	11.20	16.0	75	12.50	20.0	73
80.0	10.00	16.00	79	11.20	17.5	72	12.50	21.5	75
90.0	10.00	14.00	81	11.20	15.7	79	12.70	19.4	77
100.0	10.00	10.00	82	11.20	14.3	81	12.70	17.6	79

Other mesh sizes and types are available upon request.



Slot Wire Mesh

Slot Wire Mesh is one of the most commonly used mining screens in mining, mineral processing, quarrying and aggregating industries. Typically, it is made of wires of the same diameter that are crimped to form precise apertures. As such, slot wire mesh has a larger open area, a higher throughout and a better self-cleaning effect than square wire mesh.

- Carbon steel, stainless steel, 65Mn and galvanized steel are available
- Flat top screens and double crimp screens are available
- Larger open area and better self-cleaning effect
- Special discount for large orders and a wide range of promotion campaigns

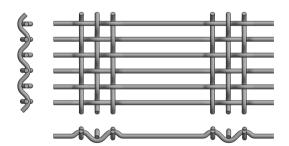




WEAVING TYPES

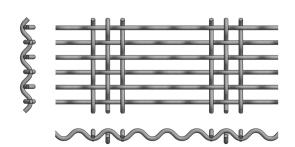
Slotted flat wire mesh

It adopts indistinctly crimped and flat undulated wires which tend to maintain a flat work surface. It employs thick diameter or double wires to achieve greater resistance to heavy materials.



• Slotted crimped wire mesh

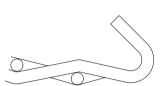
It has similar characteristics to the slotted flat wire mesh, but has crimped wires instead of straight wires, which gives it more rigidity and allows the material to turn and rotate on its surface.





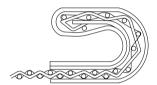


Plain hooked edge



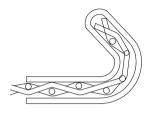


End tension reinforced shroud edge



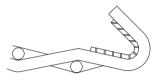


Reinforced shroud edge





Inside reinforced formed edge



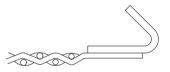


Double folded reinforced shroud edge





Welded bent plate edge



+ SPECIFICATION

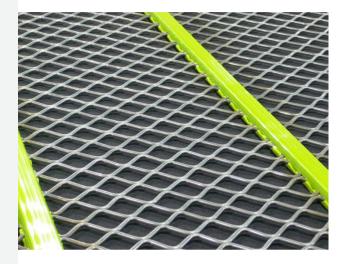
Width: up to 2 m or upon request. Length: 30 m or upon request.

Aperture (mm)	Wire Diameter (mm)	Weight (kg/m²)	Open Area (%)
1.50 × 50.00	1.25	4.12	53
2.00 × 50.00	1.25	3.56	60
2.50 × 50.00	1.25	3.15	65
2.50 × 50.00	1.60	4.77	59
3.00 × 50.00	1.60	3.95	63
3.50 × 50.00	1.60	3.97	67
4.00 × 50.00	2.00	5.41	64
5.00 × 50.00	2.00	4.77	69
5.00× 60.00	2.50	6.81	64
6.00 × 50.00	2.00	4.29	72
6.00 × 60.00	2.80	7.50	65
7.00 × 60.00	3.15	8.45	65
8.00 x 60.00	3.15	7.85	68
9.00 x 60.00	3.15	7.33	70
10.00 x 60.00	3.15	6.89	72
10.00 x 60.00	4.00	10.55	67
12.00 x 60.00	3.15	6.17	75
12.00 x 60.00	4.00	9.50	70

Other mesh sizes and types are available upon request.



Self-Cleaning Screen



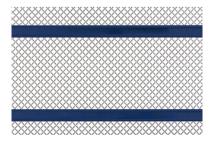
Self-Cleaning screen is a kind of mining screen manufactured with crimped or straight wires, which vibrate independently from one another, shaken by the vibration of the machine and by the weight of materials to be screened. Typically, it is perfect for conditions where materials tend to blinding, pegging or wedging due to their humidity, plasticity or shape. This kind of wire screen delivers higher production output and a longer lifespan.

- Carbon steel, stainless steel, 65Mn and galvanized steel are
- Polyurethane cross bands and steel wire cross bands are available
- Various shapes and patterns are available
- Excellent self-cleaning effect
- Long wear life
- Special discount for large orders and various promotion campaigns



+ CONNECTION

According to the different shapes we offer, our self-cleaning screen can be divided into three categories as shown below.



Square self-cleaning screen



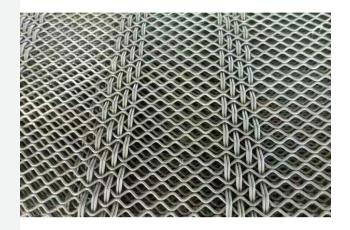
Supported self-cleaning screen



Wave wire self-cleaning screen



Square self-cleaning screen



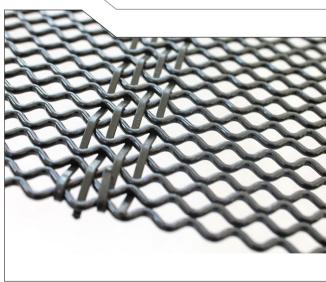
Square self-cleaning screen is our most popular self-cleaning screen. It has a good combination of screening capacity and precision. It can effectively prevent materials to be screened from clogging, blinding and pegging. In addition, its smooth screen surface helps increase the wear life of the screen significantly.

- Carbon steel, stainless steel, 65Mn and galvanized steel are available
- Both polyurethane cross bands and steel wire cross bands are available
- Providing precise and effective screening
- Preventing materials build-up, pegging and blinding
- Special discount for large orders and various promotion campaigns



+ BANDING TYPES





Square self-cleaning screen with steel wire bands



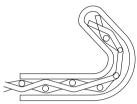


Plain hooked edge





Reinforced shroud edge





Double folded reinforced shroud edge





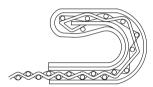
End tension reinforced shroud edge

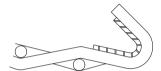


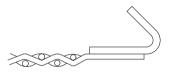
Inside reinforced formed edge



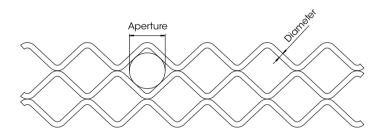
Welded bent plate edge





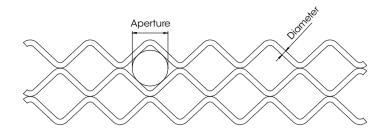






Aperture (mm)	Wire Diameter (mm)	Weight (kg/m²)	Open Area (%)
1.50	1.20-1.60	4.7-6.8	31–38
1.75	1.20-1.25	4.5-4.6	40
2.00	1.20-1.60	4.3-6.2	37-43
2.50	1.20-2.00	3.9-8.2	35-48
3.00	1.20-2.00	3.6-7.8	40-52
3.50	1.20-2.00	3.3-7.3	42–56
4.00	1.20-2.00	3.1-6.9	45–58
4.50	1.20-2.50	2.9-9.2	40-62
5.00	1.20-2.80	2.7-11.0	41-65
5.50	1.20-2.50	3.7-8.1	48-61
6.00	1.50-2.80	3.4-9.0	48-64

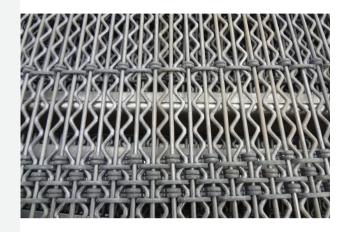




Aperture (mm)	Wire Diameter (mm)	Weight (kg/m²)	Open Area (%)
6.50	1.50-3.15	3.3-10.3	47-66
7.00	2.00-3.15	4.8-9.8	49-61
7.50	2.00-3.15	4.6-9.4	52-62
8.00	2.00-3.15	4.5-9.1	53-63
8.50	2.50	6.1	61
9.00	2.00-3.15	4.1-8.5	56-67
9.50	2.50-3.15	5.6-8.2	57-63
10.00	2.00-3.15	3.7-8.0	59-69
10.50	2.50-3.15	5.0-7.7	60–66
11.00	2.00-3.15	3.5-7.5	61-72
11.50	2.50-2.80	5.2-6.1	64-66
12.00	2.00-4.00	3.3-10.8	57-73
12.50	2.50-4.00	4.7-10.6	58-69
13.00	2.00-4.00	3.1-10.4	59-75
13.50	2.80	5.4	68
14.00	2.00-4.00	3.0-9.6	61-76
14.50	2.50-4.00	4.1-9.7	62-73
15.00	2.50-4.00	4.0-9.2	63-74
15.50	3.00-3.15	5.6-5.9	69–70
16.00	3.00-4.00	5.4-8.9	64–71
17.00	2.00-4.00	3.7-8.6	66–76
18.00	3.00-4.00	5.0-8.3	67-73
19.00	2.80-4.00	4.2-7.9	68-76
20.00	2.50-4.00	3.2-7.6	69-79
21.00	4.00	7.2	71
22.00	2.50-4.00	3.0-7.1	72–80
23.00	4.00	6.8	73
24.00	4.00	6.7	74
25.00	4.00-5.00	6.4-9.3	70–74
26.00	4.00-5.00	6.1-9.2	71-75
27.00	4.00	6.0	76
28.00	3.00-4.00	3.5-5.8	77–82
29.00	4.00	5.6	77
30.00	3.00-4.00	3.3-5.6	78-83
32.00	4.00	5.3	79
35.00	4.00-5.00	4.8-7.3	77–81
40.00	4.00-5.00	4.3-6.6	79–83
44.00	4.00	4.00	84



Supported square self-cleaning screen



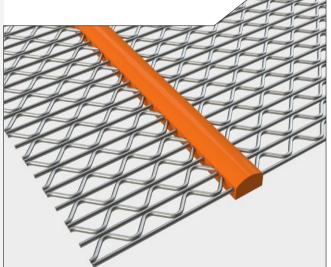
Supported Square Self-Cleaning Screen is

much like the square self-cleaning screen but its precision is increased with the addition of a straight wire in-between its crimped wires, which maintains the correct aperture size under heavy loads and high impact material screening. Its more precision classification prevents wedging of elongated particles.

- Carbon steel, stainless steel, 65Mn and galvanized steel are
- Both polyurethane cross bands and steel wire cross bands are available
- Perfect for working under heavy loads and high impacts
- Special discount for large orders and various promotion campaigns



+ BANDING TYPES



Square self-cleaning screen with polyurethane bands

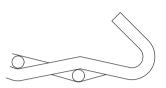


Square self-cleaning screen with steel wire bands



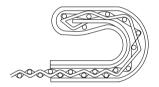


Plain hooked edge



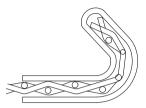


End tension reinforced shroud edge



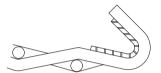


Reinforced shroud edge



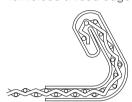


Inside reinforced formed edge



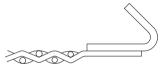


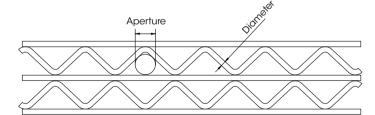
Double folded reinforced shroud edge





Welded bent plate edge

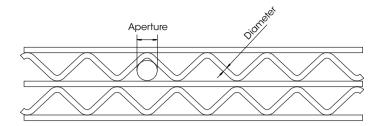




+ SPECIFICATION

Aperture (mm)	Wire Diameter (mm)	Weight (kg/m²)	Open Area (%)
1.50	1.20-1.25	4.8-5.5	29-37
1.75	1.20-1.25	4.5–5.3	40
2.00	1.20-1.60	4.3-6.3	36-43
2.50	1.20-2.00	3.8-8.0	37–49
3.00	1.20-2.00	3.5–7.6	38–54
3.50	1.20-1.60	3.4–5.4	47–56
4.00	1.20-2.50	3.0-9.2	42-60
4.50	1.50-2.50	4.0-7.5	46–58
5.00	1.50-2.80	3.9-9.1	45–59
5.50	1.50-2.50	3.0-6.7	52-65
6.00	1.50-3.15	3.0-10.7	45–66

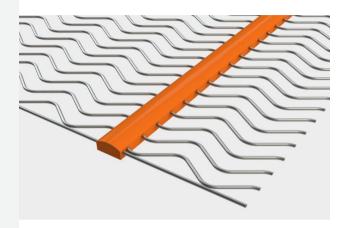




Aperture (mm)	Wire Diameter (mm)	Weight (kg/m²)	Open Area (%)
6.50	1.50-3.15	3.3-10.3	47-66
7.00	2.00-3.15	4.8-9.8	49-61
7.50	2.00-3.15	4.6-9.4	52-62
8.00	2.00-3.15	4.5-9.1	53-63
8.50	2.50	6.1	61
9.00	2.00-3.15	4.1-8.5	56-67
9.50	2.50–3.15	5.6-8.2	57-63
10.00	2.00–3.15	3.7-8.0	59-69
10.50	2.50–3.15	5.0-7.7	60-66
11.00	2.00-3.15	3.5-7.5	61-72
11.50	2.50-2.80	5.2-6.1	64–66
12.00	2.00-4.00	3.3-10.8	57-73
12.50	2.50-4.00	4.7-10.6	58-69
13.00	2.00-4.00	3.1-10.4	59-75
13.50	2.80	5.4	68
14.00	2.00-4.00	3.0-9.6	61-76
14.50	2.50-4.00	4.1-9.7	62-73
15.00	2.50-4.00	4.0-9.2	63-74
15.50	3.00–3.15	5.6-5.9	69–70
16.00	3.00-4.00	5.4-8.9	64-71
17.00	2.00-4.00	3.7-8.6	66-76
18.00	3.00-4.00	5.0-8.3	67-73
19.00	2.80-4.00	4.2-7.9	68-76
20.00	2.50-4.00	3.2-7.6	69-79
21.00	4.00	7.2	71
22.00	2.50-4.00	3.0-7.1	72-80
23.00	4.00	6.8	73
24.00	4.00	6.7	74
25.00	4.00-5.00	6.4-9.3	70–74
26.00	4.00-5.00	6.1-9.2	71-75
27.00	4.00	6.0	76
28.00	3.00-4.00	3.5-5.8	77-82
29.00	4.00	5.6	77
30.00	3.00-4.00	3.3-5.6	78-83



Wave wire self-cleaning screen

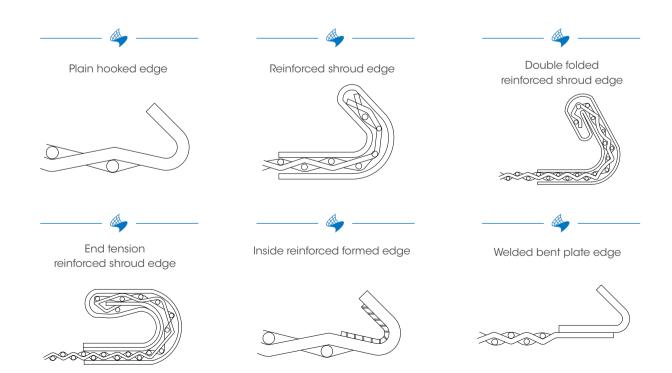


Wave Wire Self-Cleaning Screen is made with crimped wires placed parallel to each other. This delivers a very large screening area but lower precision. It is highly recommended for screening fines. It is typically used in small aperture sizes and in end tension decks.

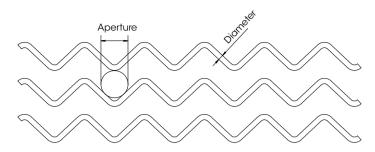
- Carbon steel, stainless steel, 65Mn and galvanized steel are available
- Polyurethane cross band connection
- Used in small aperture sizes and in end tension decks
- Special discount for large orders and various promotion campaigns



+ EDGE TYPES







+ SPECIFICATION

Aperture (mm)	Wire Diameter (mm)	Weight (kg/m²)	Open Area (%)
1.50	1.20-1.25	3.8	50
1.75	1.20-1.25	3.5	55
2.00	1.20-1.60	3.3-4.8	51-57
2.50	1.20-2.00	3.1-5.9	53-60
3.00	1.20–2.00	2.8-5.4	57-64
3.50	1.20–2.00	2.5-5.4	57-67
4.00	1.20-2.00	2.3-4.8	62-70
4.50	1.20-2.00	1.9-4.5	64-75
5.00	1.50-2.80	2.7-8.2	56-71
5.50	2.00-2.50	4.1-6.2	61–67
6.00	1.50-2.80	2.5-7.1	60-73
6.50	2.00-2.50	3.7-5.6	64–70
7.00	2.00-3.15	3.4-6.4	67-72
7.50	2.00-3.00	2.2-6.9	62-63
8.00	2.00–3.15	3.1-6.1	69–74
8.50	2.00–2.50	2.8-4.3	73–77
9.00	2.00-3.15	2.7-6.0	69–79
10.00	2.00-3.15	2.5-5.2	73–80
11.00	2.80–3.15	1.9-4.9	75–85
12.00	2.50-4.00	2.0-7.2	71–84
12.50	2.50-4.00	3.1-7.2	71–80
13.00	2.00-3.00	3.3-4.3	71–74
14.00	2.50-4.00	2.9-6.7	73-82
15.00	2.50-4.00	3.1-6.4	74–80
15.50	3.00	3.8	80
16.00	3.00-4.00	3.9-6.4	75
17.00	3.00-4.00	3.8-6.2	75–80
18.00	3.00-4.00	3.7-5.6	78–80
19.00	3.00-4.00	3.4-5.5	78–82
20.00	3.00-4.00	2.2-5.2	79–86
22.00	3.00-4.00	3.0-5.0	80–84
24.00	4.00	4.8	81
25.00	3.00-4.00	2.8-4.7	81-85
27.00	4.00	4.2	83
28.00	4.00	4.1	83
30.00	3.00-4.00	2.2–3.8	85–87
35.00	4.00-5.00	3.4-5.2	83–86
40.00	4.00	2.7	89
45.00	4.00	2.5	90







Our crimped mesh mining screen are mainly used in mining, mineral processing, quarrying and aggregating industries. Typically, they are mounted on crushers and trommels in quarries and mines as well as on asphalt mixers in road construction for grading, separating and sorting ores, sands, rocks, gravels and other materials.







Custom Crimped Mesh Mining Screen Solutions To Meet Your Specific Screening Demands

We offer crimped mesh mining screens with a complete range of materials, weave types and edge types enabling us to provide our customers with the correct product for all mining, aggregate, asphalt mixing and road construction applications. If you need customized products, please contact Qiusuo for wear-resistant and high impact resistant crimped mesh mining screens.

If you want to learn more about our custom Crimped Mesh Mining Screen solutions,

please visit: www.qs-wiremesh.com







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